

Data sheet P 750 HS

Revision 1

1. CHEMICAL COMPOSITION

„P750 HS“ is a high pitting corrosion resistant nonmagnetic, austenitic Cr-Ni-N-steel, specifically developed for oilfield applications.

C	Mn	Cr	Ni	Mo	N
max. 0,03	1,50-3,00	26,50-29,50	28,00-31,50	2,00-4,00	min. 0,20

2. MECHANICAL PROPERTIES

Following mechanical properties (tested at room temperature) are achieved by a special cold-working process over the full length of the collar:

Yield Strength (min.): 0,2%-offset method	OD max. 6"	175 ksi	1208 N/mm ²
Tensile Strength (min.):		180 ksi	1242 N/mm ²
Elongation (min.):		10%	10%
Reduction of area (min.):		50%	50%
Impact energy (min.):		80 ft.lb	110 J
Endurance Strength / N=10 ⁵ (min.):		± 80 ksi	± 550 N/mm ²
Hardness Brinell:		300-420 HB	300-420 HB

3. MAGNETIC PROPERTIES

Relative permeability: ≤ 1,001.

4. CORROSION RESISTANCE

- **Transgranular SCC:** Prevented by special surface treatments (Hammer peening, roller burnishing, shot peening).
- **Intergranular SCC:** The occurrence of material sensitization is prevented by quenching after warmforging. Each collar is tested according to ASTM A 262, Pract.A and E, last edition.
- **Pitting Corrosion:** Due to a high chromium-, nickel- and nitrogen contents an excellent resistance to pitting corrosion comparable to nickelbase alloys is given.

5. NON-DESTRUCTIVE TESTING

- **Magnetic inspection:** Drill collars are 100% tested by a proprietary probe-testing process using a Förster Magnetomat 1.782. ("Hot Spot"-test). Magnetic permeability of each collar is certified with the printout of probe-testing.
- **Ultrasonic inspection:** Each collar is ultrasonically inspected over 100% of the volume according to ASTM E 114, last edition as a minimum level.

P750 HS Non-Magnetic Drill Collars meet all requirements of API Spec. 7.1, last edition.
All tests are carried out according to ASTM-Standards, last editions.
Prepared / released: B. Holper
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